



# ***BLACK CAT***

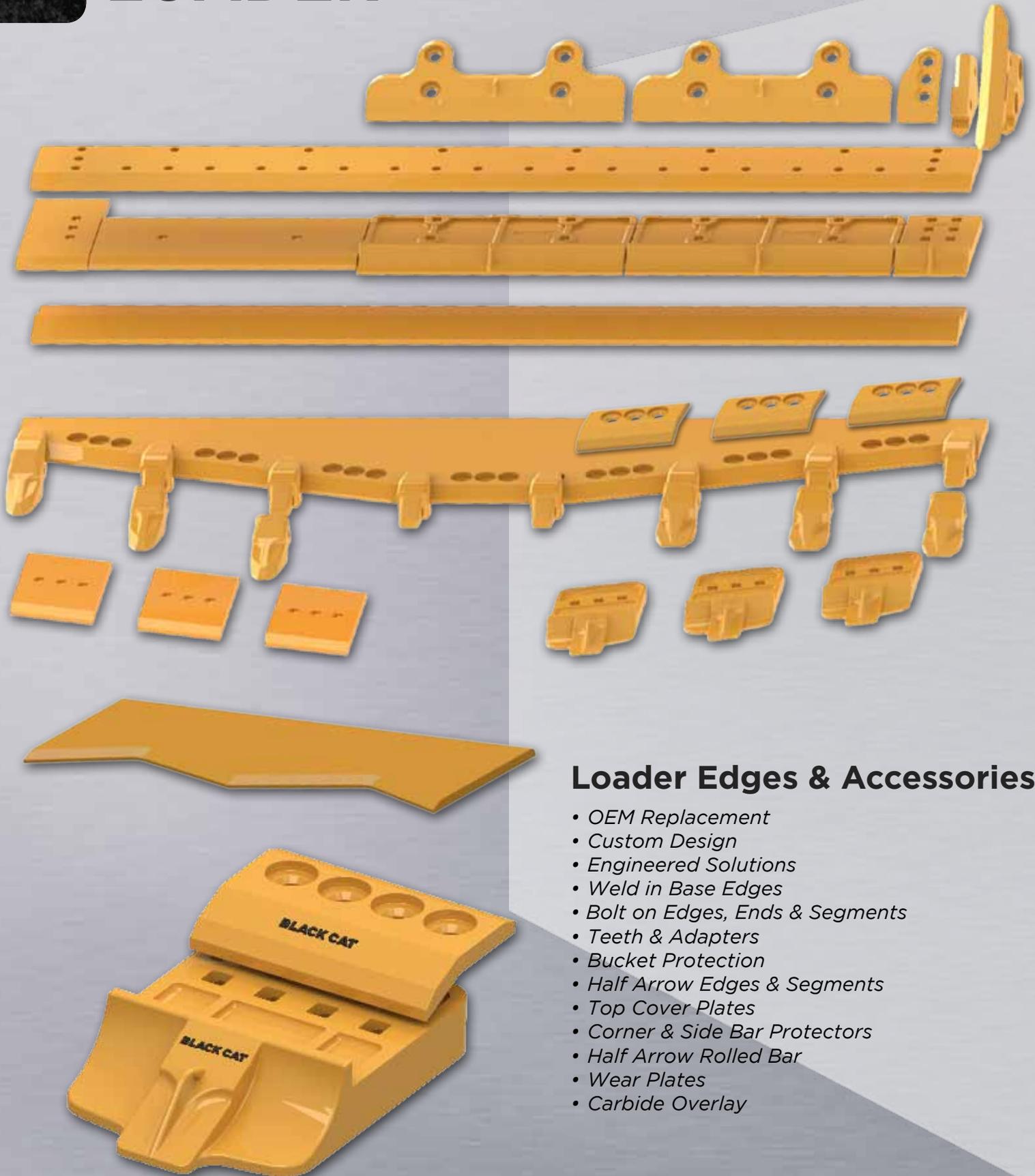
*WEAR PARTS*



[www.BlackCatWearParts.com](http://www.BlackCatWearParts.com)



# LOADER



## Loader Edges & Accessories

- *OEM Replacement*
- *Custom Design*
- *Engineered Solutions*
- *Weld in Base Edges*
- *Bolt on Edges, Ends & Segments*
- *Teeth & Adapters*
- *Bucket Protection*
- *Half Arrow Edges & Segments*
- *Top Cover Plates*
- *Corner & Side Bar Protectors*
- *Half Arrow Rolled Bar*
- *Wear Plates*
- *Carbide Overlay*



## Dozer Edges & Accessories

- *OEM Replacement*
- *Custom Design*
- *Engineered Solutions*
- *Bolt on Edges*
- *Dozer Blade Supports*
- *End Bits - Level Cut, Hot Cupped & Cast*
- *Ripper Teeth, Shanks, & Guards*
- *Carbide Overlay*

## Compactor Parts

- *Packet Feet*
- *Cleaner Bars*
- *Cleaner Bar Teeth & Adapters*





# EXCAVATOR



## Excavator Edges & Accessories

- *OEM Replacement*
- *Custom Design*
- *Engineered Solutions*
- *Bolt On Edges*
- *Weld in Base Edge*
- *Teeth & Adapters*
- *Side Cutters and Strike off Plates*
- *Weld in Corners & Side Bars*
- *Safety Steps*

# GRADER



## Grader Edges & Accessories

- OEM Replacement
- Custom Design
- Engineered Solutions
- BCB500 Heat Treated or High Carbon Steel
- Double Beveled Curved - 6" (152mm), 8" (203mm), 10" (254mm), & 13" (330mm)
- Double Beveled Flat - 8" (203mm), 10" (254mm), 13" (330mm) & 16" (406mm)
- Curved Double Carbide
- Overlays & End Bits
- Moldboard Liners
- Ripper/Scarifier Shanks & Teeth
- Scarifier Bits & Boards
- Carbide Overlay



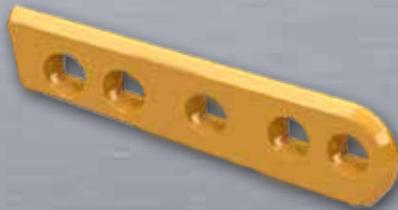


# SCRAPER



## Scraper Edges & Accessories

- OEM Replacement
- Custom Design
- Engineered Solutions
- Level Cut or Drop Center
- Router Bits
- Blade & Router Supports
- Push Blocks

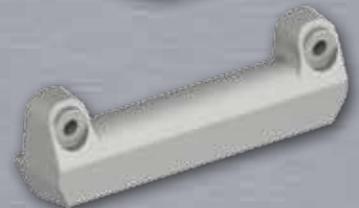


# SNOW PLOW

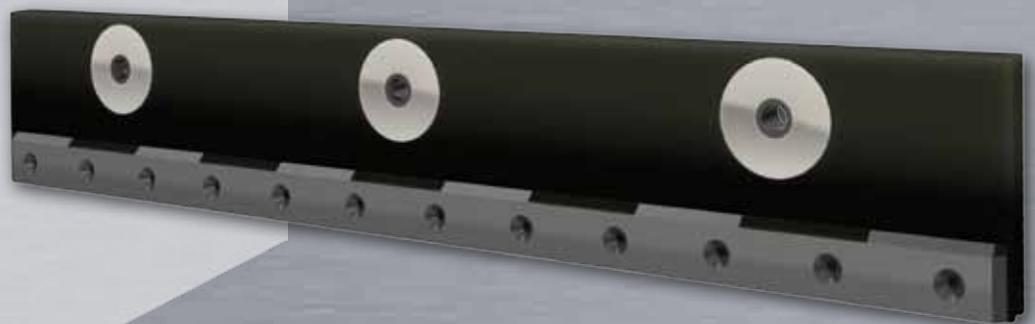


## Snow Plow Edges & Accessories

- OEM Replacement
- Custom Design
- Engineered Solutions
- Joma 6000
- SnoShock
- BCB500 Heat Treated or High Carbon Steel
- Tungsten Carbide Inserted Edges
  - Carbide Overlay
  - Hardened Shield
- BladeRunner Blades
- Plow Shoes
- Curb Runners
- Nose Pieces



## SNO SHOCK



## **JOMA** 6000 Patented





# TEETH & ADAPTERS

## REVOLUTION HAMMERLESS



**REVOLUTION**  
BLACK CAT HAMMERLESS PATENTED TECHNOLOGY

### Teeth, Shanks & Adapters

- *RV - Hammerless Teeth & Adapters*
- *RVJ Bucket Teeth - Fits Existing J Series Adapters*
- *RVC Ripper Teeth - Fits Existing R Series Ripper*
- *RVR - Ripper Shanks and Teeth*
- *Carbide Overlay*

# TEETH & ADAPTERS

DIRECT REPLACEMENT



## Replacement Teeth & Adapters

- OEM Replacement
- Wide Range of Shapes & Styles
- Pins & Locks
- Carbide Overlay





# MINING

## Teeth, Shanks & Adapters

- *RV - Hammerless Teeth & Adapters*
- *Whisler Lip System - Teeth, Adapters & Shrouds*
- *Carbide Overlay*

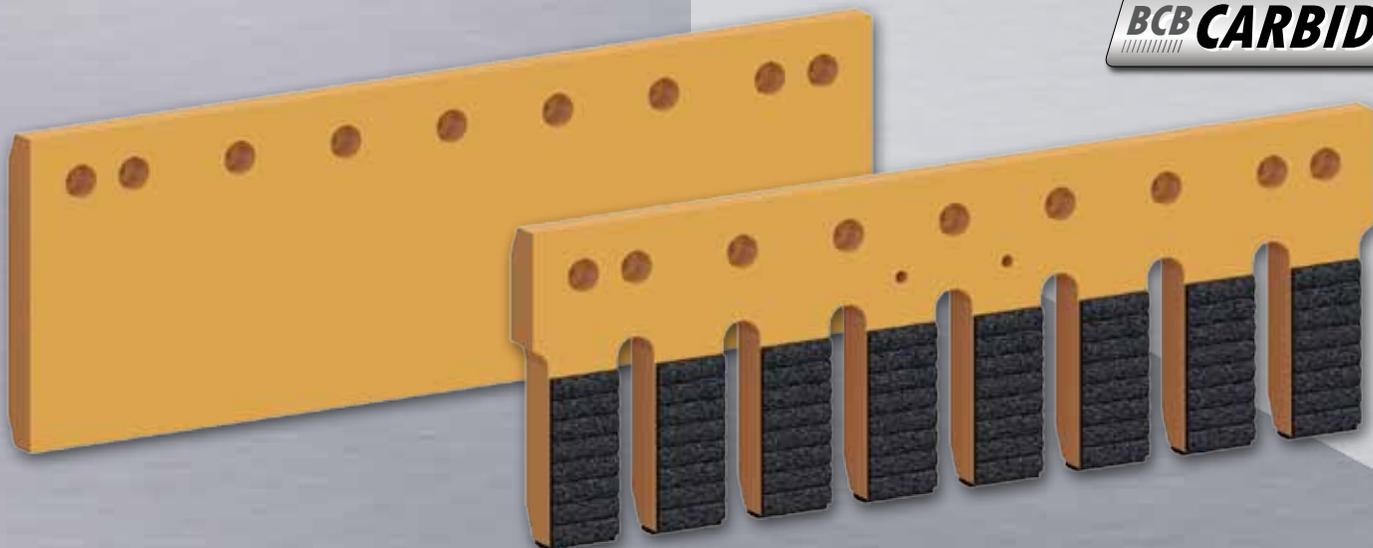


**REVOLUTION**  
BLACK CAT HAMMERLESS PATENTED TECHNOLOGY



## Mining Edges & Accessories

- *OEM Replacement*
- *Custom Design*
- *Engineered Solutions*
- *Safety Lifting Eyes*
- *Blade Kits*
- *Carbide Overlay & PTA*

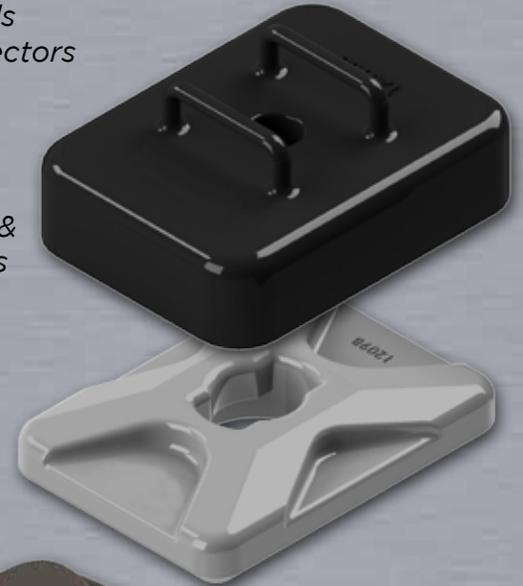


# ACCESSORIES



## Bucket Protection

- *Weld On Heel Shrouds*
- *Corner Guards*
- *Sidebar Protectors*
- *Lip Shrouds*
- *Wear Plates*
- *Wear Bars*
- *Wear Caps*
- *Chocky Bars & Wear Buttons*



## Accessories

- *Grouser Lugs (optional Carbide or PTA overlay)*
- *Modulok Replacement Parts*
- *Safety Steps*



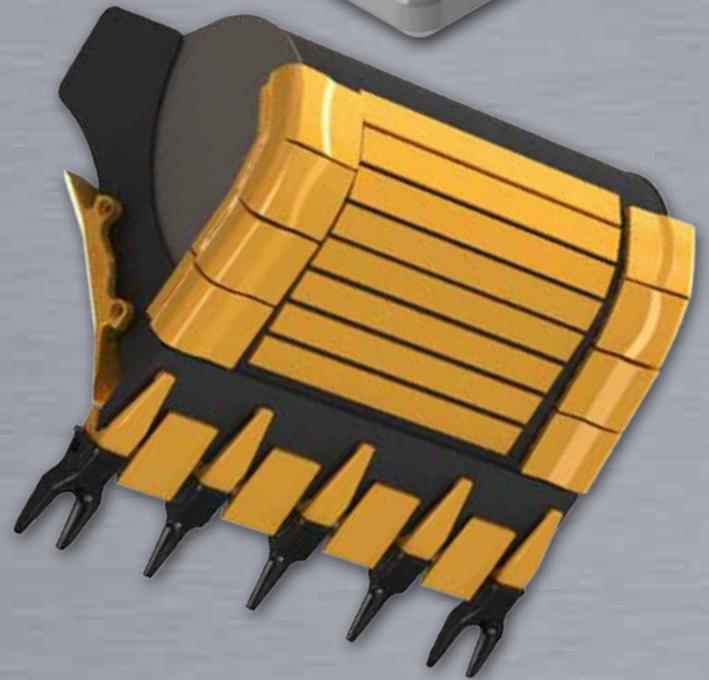
## Heavy Duty Hardware

- *Plow Bolts & Nuts*
- *Carriage Bolts*
- *Hardened Washers*



## Pins & Locks

- *Pins & Locks for Bucket Teeth*
- *J Series Old Style, New Style, & Heavy Duty*
- *Ripper Pins - Spring Clip, Bucket Style, Snap Ring*



Black Cat Wear Parts began manufacturing cutting edges in Edmonton Alberta in 1968. In the following decade as machine size and horsepower increased, Black Cat invested heavily in the latest technology and equipment to produce higher quality, harder, tougher "Through Hardened" edges. Many other manufacturers during that time were clinging to the older technology, making their carbon edges thicker to compensate for the lack of toughness. That dedication to being an industry leader fueled the company's growth and continues today. Black Cat Wear Parts now operates multiple production facilities in North America and China, distributing their industry leading products worldwide.

Edmonton, Alberta, Canada is the location of the corporate head office as well as a 36,000 square foot manufacturing facility and a 24,000 square foot warehouse and distribution facility. The Edmonton manufacturing facility is mainly responsible for processing heavy construction blades for bull dozers, loaders, excavators and scrapers. The wide variety of parts and lower run quantities of these parts dictates a flexible manufacturing system that is able to process order quantities from 1 to 10 efficiently. Larger run quantities, although less frequent, are also easily processed.

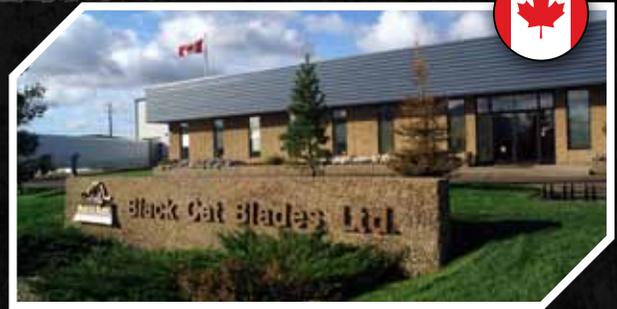
Two additional production facilities are located in Selkirk, Manitoba, Canada. The largest facility is 29,000 square feet and is located on Railway Street adjacent to the Gerdau Ameristeel steel mill. The original 12,000 square foot Selkirk plant is located four kilometers away on Main Street. These two plants concentrate on higher volume construction machinery cutting edges including grader blades, snow plow blades and carbide insert blades.

In 2003 Black Cat began to develop an offering of complementary cast wear parts to offer a broader range of parts for their distributors. Investing heavily in research and development, design, and quality assurance, the company is determined to develop a "first-tier" product offering. The range of these parts grew quickly and now includes a large variety of bucket teeth and adapters, ripper teeth, bucket lip and sidebar protection items, bull dozer end bits, half arrow shaped blades and segments, and numerous other complimentary wear parts for a broad range of applications.

In 2008 Black Cat opened its newest production facility, a wholly owned enterprise with approximately 55,000 square feet of manufacturing space located in Su Zhou, Jin Jia Ba, China. The factory is adjacent to the steel mill that produces the feed steel used in production. In 2012 Black Cat commissioned a 110,000 sq/ft state of the art foundry that now produces a wide range of world class products. Two hours by truck to the Shanghai Port, the China facility offers a competitive source of grader blades and other cutting edges as well as an inspection and packaging capability for castings. The ability to consolidate these product lines provides Black Cat distributors with a much broader range of products from a single source with a significant freight advantage to many destinations.



**BLACK CAT**  
WEAR PARTS



#### Edmonton, Alberta Canada (Head Office)

36,000 sq/ft Factory  
26,000 sq/ft Warehouse



#### Selkirk, Manitoba Canada

150,000 sq/ft Foundry (Amsco)  
12,000 sq/ft Factory (Main St.)  
29,000 sq/ft Factory (Railway St.)



#### DeWitt, Iowa USA

59,000 sq/ft Factory and Warehouse



#### Suzhou, China

55,000 sq/ft Factory  
111,000 sq/ft Foundry